

## **Installation Instruction for KSA7500 Replacement Gear Kit**

- 1. Remove the KSA7500 from your stand.**
- 2. Remove the telescoping center support from both vertical shafts.**
- 3. Remove the right 2<sup>nd</sup> tier arm by unthreading the positioning knob.  
Note: there is a small spring located between the two gears. You will need this when you reassemble.**
- 4. With a rubber mallet tap each side the back of the gear to remove it from the vertical shaft.**
- 5. With a rubber mallet tap each side of the back of the gear to remove it from the 2<sup>nd</sup> tier arm.**
- 6. Take a gear from the kit and place on the same side of the vertical shaft that has the large hole located 2" below the gear and press it on making sure the hole of the gear and the holes in the vertical shaft line up and carefully tap in place before going on with the next step.**
- 7. Take a gear from the kit and place it on the 2<sup>nd</sup> tier arm on the side without the insert ring and press the gear on making sure the hole of the gear lines up with the holes in the arm and carefully tap in place.**
- 8. Insert the threaded positioning knob through the vertical shaft and gear then place spring on before proceeding with next step.**
- 9. Slide end of threads through gear on 2<sup>nd</sup> tier arm and thread into the 2<sup>nd</sup> tier arm. Gear teeth should line up and interlock at this time.**
- 10. Repeat steps 3 – 9 for the left side**

**NOTE: Both gear sets (all 4 gears) must be replaced.**